

Rush



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D4825-041
Job Sheet 182911



Part No: D4825-041

Job Qty: 4 ea

Part Name: Nut Plate Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 9/6/18

Job Tracking No:

Due Date: 9/11/18

Created By: Jesse White

Type: SOLD

Description:

Note: DWG D4825 REV A IPP REV:A 13.04.25 NEW ISSUE DD VERF:JFS IPP REV:B 13.05.27 AS PER DWG
REV.A DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea	9/11/18	9/11/18	0.00	0.00	Start Up Waterjet		SE 8/29/18
100	Waterjet	4 pcs	9/11/18	9/11/18	0.00	0.40	Waterjet1		SE 8/29/18
110	QC	4 pcs	9/11/18	9/11/18	0.00	0.00	QC2 Waterjet-4		SE 8/29/18
120	QC	4 pcs	9/11/18	9/11/18	0.00	0.00	QC8		38
130	Small Fab	4 pcs	9/11/18	9/11/18	0.01	0.67	Small Fab-9		9-89 DAS
140	QC	4 pcs	9/11/18	9/11/18	0.00	0.00	QC5		SEP 11 2018 68
150	Packaging	4 pcs	9/11/18	9/11/18	0.00	0.00	Packaging3	57119	SEP 11 2018 9-89
160	QC21-SA	4 Ea	9/11/18	9/11/18	0.00	0.00	QC21		SEP 11 2018

Part Op 100 - 1-Cut D4825-1 as per Dwg Dwg Rev: A Prog Rev: A 2-Deburr if necessary
Descriptions: 130 - 1- C'sink holes as per dwg. 2- Install nutplate as per dwg

5106128 Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S16GA	304/316 Sheet .063	.3600 sf (.09 ea)	90-Start up Operation	
MS20427M3-4	Rivet	8 Ea (2 ea)	130-Small Fab	FM134738
MS21069L4	Nut Plate	4 Ea (1 ea)	130-Small Fab	FM137710

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304S16GA	0	316	0
130-Small Fab	MS20427M3-4	8	1,509	0
	MS21069L4	4	95	0

Part Specifications

Specifications could not be found.

Plex 9/6/18 9:15 AM dart.white.jesse



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Container No: S108453



Part: D4825-041

Job No: 182911

Serial No/Batch: S108453

Revision: A

Inspector:

Exp Date:

Instructions: Various STC's

Date: 09/06/18

